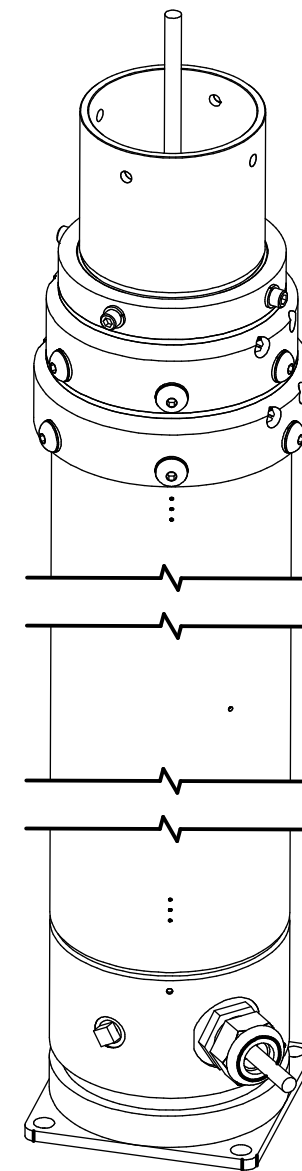
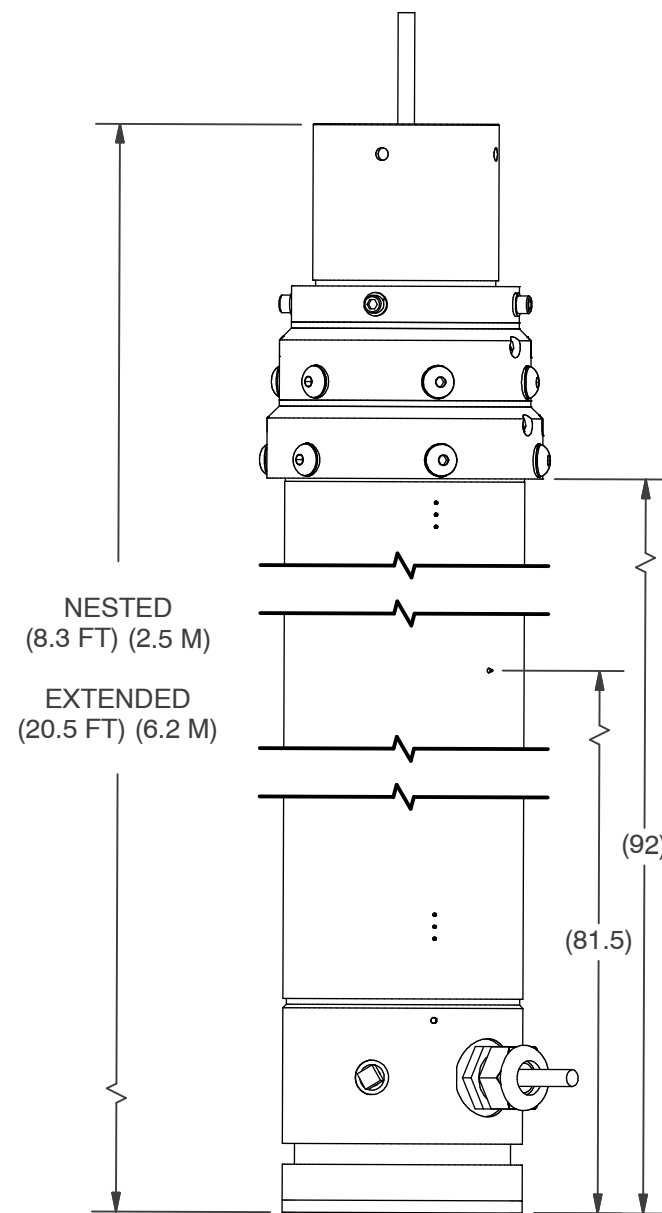



REVISION HISTORY				
ECN	REV	DESCRIPTION	DATE	BY/APPR
8789	00	INITIAL RELEASE	7/20/2007	KN/



NOTES:

- 1 TO INSTALL MAST DRAIN KIT, FOLLOW PROCEDURE ON SERVICE SHEET #414 EXCEPT USE TWO WASHERS INSTEAD OF ONE.
- 2 LEVEL THE I.D. PLATE WITH THE AIR PORT ON THE BASE MAST SECTION. USE THE ID PLATE AND MATCH DRILL (2) Ø.104 HOLES .28. DO NOT DRILL THRU. USE (2) DRIVE SCREWS AND ATTACH THE ID PLATE TO THE BASE MAST SECTION.
- 3 APPLY LOCTITE #380 OR EQUAL.
- 4 ALIGN COLLAR KEYWAY WITH SCRIBE LINE ON BASE TUBE.
- 5 TORQUE COLLAR BOLTS TO 100-120 IN/LBS.
- 6 ASSEMBLE TUBES WITH WEEP HOLES CLOSEST TO COLLARS.

MATERIAL  SEE BOM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON DECIMALS ANGLES 0 = 0.030 1/2 00 = 0.010 000 = 0.005 FRACTIONAL 1/64" 1. ALL INSIDE EDGES TO HAVE .005" TO .035" FILLETS. 2. ALL OUTSIDE EDGES TO HAVE .005" TO .015" CHAMFER OR RADIUS. 125 ON ALL MACHINED SURFACES	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF THE WILL-BURT COMPANY ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF THE WILL-BURT COMPANY IS PROHIBITED.		 AN EMPLOYEE OWNED COMPANY ORRVILLE, OH		
		FINISH REF. HARDCOAT W/ TEFLON PER MIL-A-8625 TYPE III, CLASS 1	APPROX. WT: LB	THIRD ANGLE PROJECTION	TITLE  8-20.5-1XX IWM	
		APPROVALS DRAWN KN	DATE 7/20/2007	SIZE B	DWG NO 710102140	REV 00
		CHECKED		PN: 710102140	SHEET 1 OF 2	